

IN THE CLAIMS

1. (Currently amended) A method for producing [[a]] an indexable insert fastening screw provided with an interior engaging member, comprising: using ultrahigh-strength steel as a source material and cold forming the screw including the interior engaging member from the source material.
2. (Previously presented) A method according to claim 1, wherein the ultrahigh-strength steel consists of a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.
3. – 4. (Canceled).